



www.estesrockets.com

Estes Industries 1295 H Street Penrose, CO 81240





PARTS

Locate the parts shown below and lay them out on the table in front of you. DO NOT USE THIS DRAWING TO ASSEMBLE YOUR ROCKET.



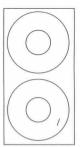
Slotted Body Tube BT-80 (1) (031180)



Upper Body Tube BT-80KD (1) (030433)



Joiner Tube JT-80L (1) (030278)



Tube Adapter 69 (RA5080) (1) (030052)



Body Tube BT-50L (1) (030366)



Nose Cone NC-80K (1)(071035)



Shock Cord SC-36 (1)(038382)



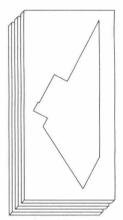
Decal Sheet (1) (037041)



Body Tube 52AG (1) (030450)



(1) (035022)



Laser Cut Fins (3) (032910)



Yellow Spacer Tool (1) (034997)



Orange E to D Spacer (1) (035005)



Green Engine Block (AR-2050) (1) (030164-2)



Assembled Parachute 24" (61 cm) (1) (035803)



1/4" (6 mm) Launch Lug (2)(038181)

SUPPLIES In addition to the parts included in the kit you will also need:









FINE PAPER (#400-600 GRIT)



CARPENTER'S GLUE



KNIFF

PRIMER

(WHITE)

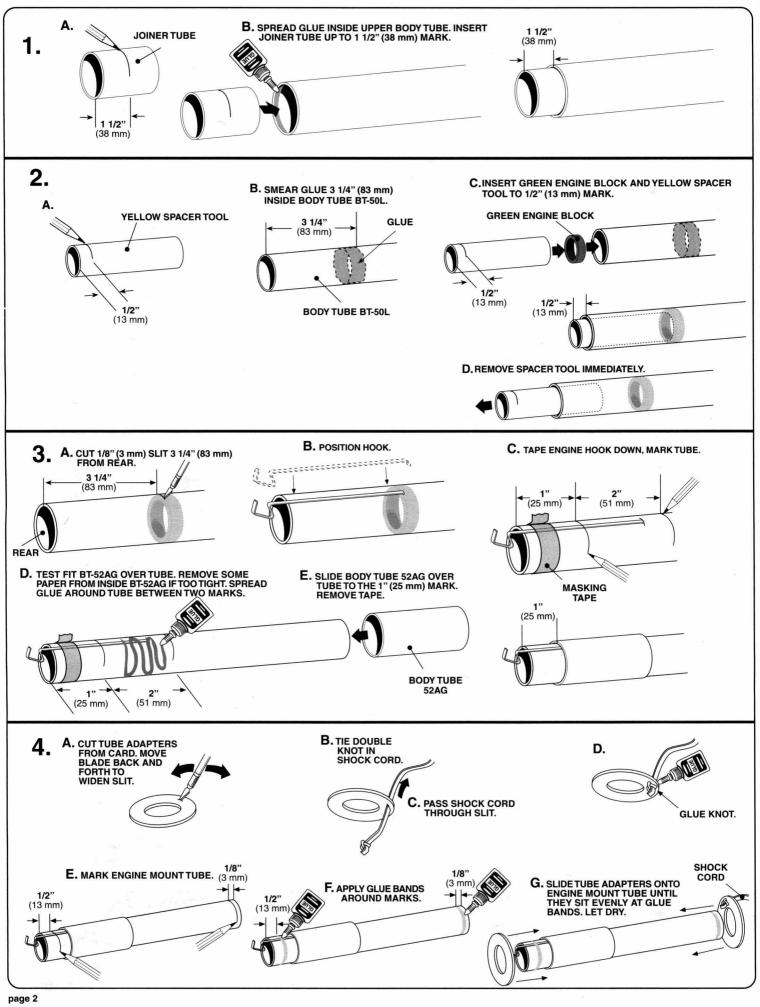
SPRAY PAINT: (GLOSS BLACK & METALLIC

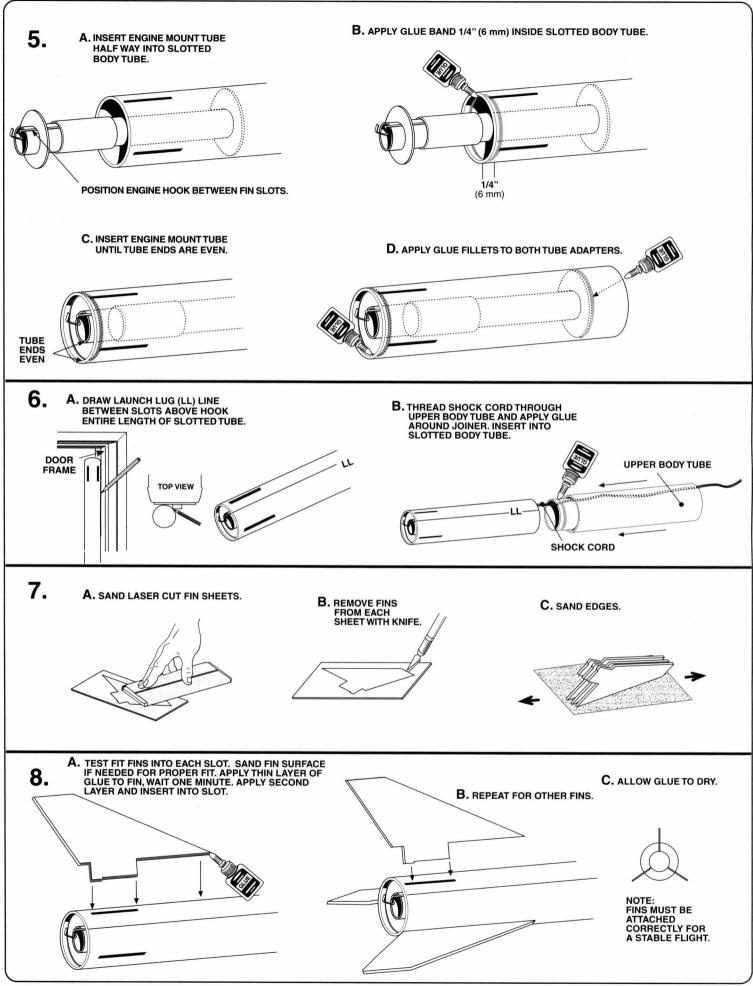
SILVER)

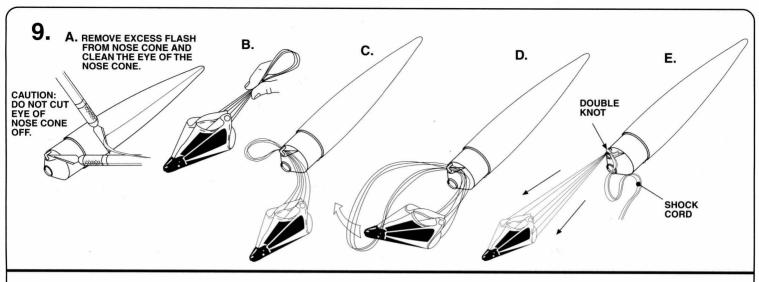
SPRAY PAINT: (CLEAR)



TAPE (YELLOW)

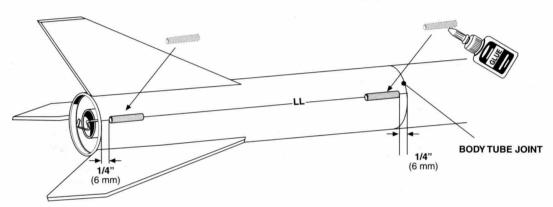






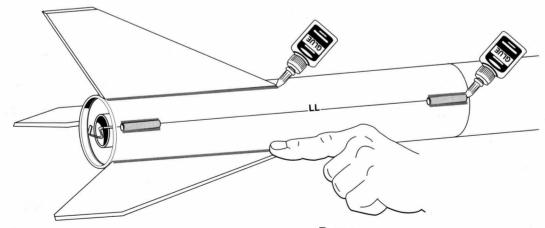
10.

A. GLUE LAUNCH LUGS ONTO LAUNCH LUG (LL) LINE.



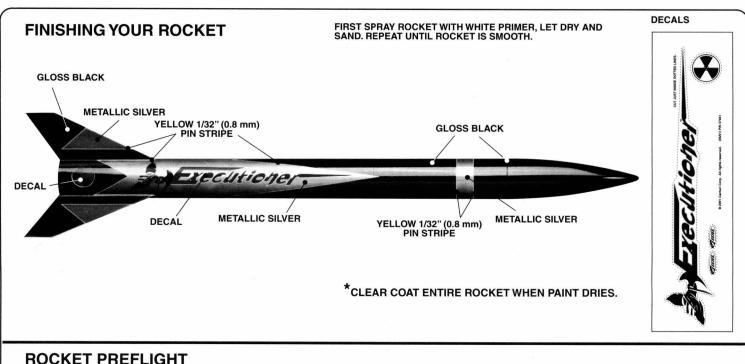
11.

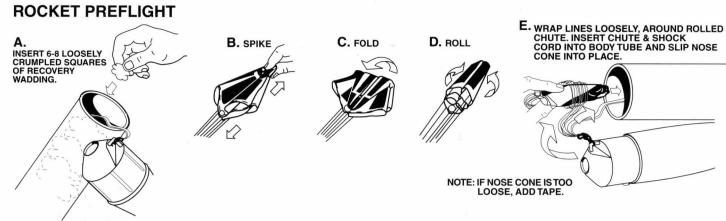
A. APPLY GLUE FILLETS TO ALL LAUNCH LUG AND FIN/BODY TUBE JOINTS.



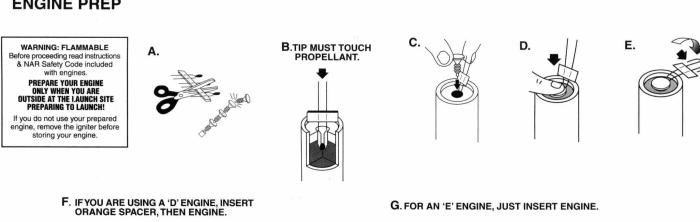
B. SMOOTH WITH FINGER TIP.

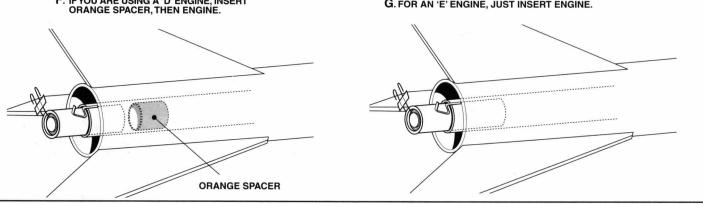
C. ALLOW GLUE TO DRY.





ENGINE PREP





LAUNCH SUPPLIES COUNTDOWN AND LAUNCH (Sold Separately) • Estes® Porta-Pad® E-Launch Pad (EST 2238) and E-Engine Launch Controller (EST 2230) Recovery Wadding (302274) • Igniters (with Engines) Igniter Plugs (with Engines) • Estes® Engines: D12-3 (First Flight), E9-4, E9-6 **KEY ALWAYS OUT UNTIL** FINAL COUNTDOWN! 8" (20.3 cm) MASKING TAPE **PRESS KEY DOWN** & HOLD **PORTA- PAD®** .. 3... 2...1. E-ENGINE E-LAUNCH PAD LAUNCH CONTROLLER



FLYING YOUR ROCKET

HOLD KEY DOWN AND PRESS BUTTON

UNTIL LIFT-OFF!

Choose a large field (1000 ft. [305 m] square) free of dry weeds and brown grass. The larger the launch area, the better your chance of recovering your rocket. Football fields and playgrounds are great. Launch only with little or no wind and good visibility.

Always follow the National Association of Rocketry (NAR) SAFETY CODE.

MISFIRES

TAKE THE KEY OUT OF THE CONTROLLER. WAIT ONE MINUTE BEFORE GOING NEAR THE ROCKET! Take the plug and igniter out of the engine. If the igniter has burned, it worked but did not ignite the engine because it was not touching the propellant inside the engine. Put a new igniter all the way inside the engine without bending it. Push the plug in place. Repeat the steps under Countdown and Launch.

